5" Deep • 4" Airfoil Blade • Control Damper

## STANDARD CONSTRUCTION

FRAME: 5" x .081" extruded aluminum, hat shaped

BLADES: 4"x.081" extruded aluminum, single unit airfoil design, with the pin-lock an integral section within the blade core

AXLES: ½" dia. extruded aluminum, pin-lock design interlocking into

LES: ½ dia. extruded aluminum, pin-lock des

blade section

BEARINGS: Celcon

LINKAGE: Aluminum crank-arm permanently locked to have the blade

shaft by 2 stainless steel fasteners; Crank-arm contains a  $\frac{1}{2}$ " dia. cadmium plated and chromate treated machined steel trunnion riding in a cecon bearing; Aplated steel  $\frac{1}{4}$ -20 set screw with locking patch, ties the pivot to the 5/16" dia. aluminum linkage rod; The linkage of each damper is

individually adjusted

SEALS: Extruded silicone rubber seal

FINISH: Mill

ACTUATOR: 6" extended shaft; dampers more than one panel wide

or high and operated with one actuator must be jackshafted; Factory supplied actuators are shipped loose

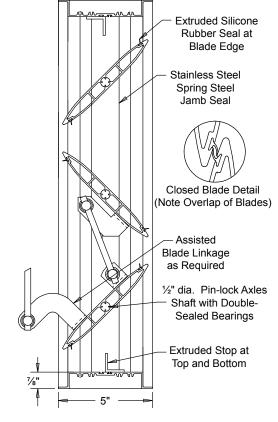
to be mounted external as standard

### **OPTIONS**

Hand Quadrants 120V, 24V, or Pneumatic Actuators Jackshafting Auxillary Switch Explosion Proof Housing

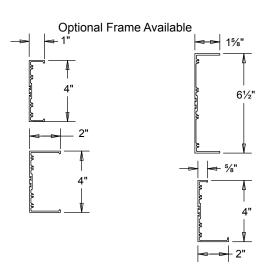
#### NOTES

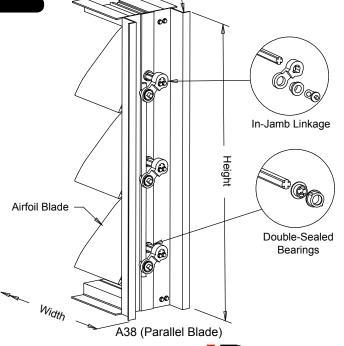
- 1. "A" width and "B" height are opening dimensions. Dampers are provided approximately  $\frac{1}{4}$ " undersize.
- 2. Dampers with multiple panels in both width and height may require structural support. It is recommended that large openings be designed with structural members so that dampers will span either width or height with a single panel. L&D does not supply structural support with standard dampers.
- 3. Not recommended for blades installed vertically.
- 4. Approximate damper weight is 5.5 lbs./sq.ft.



A39 (Opposed Blade)

# DAMPER SIZE Panels Minimum Panel Maximum Panel A38 12"W x 12"H 60"W x 72"H A39 12"W x 14%"H 60"W x 72"H





Louvers

Dampers

Linkage Side Requires a 1%" x 5"

Hat-Shaped Channel

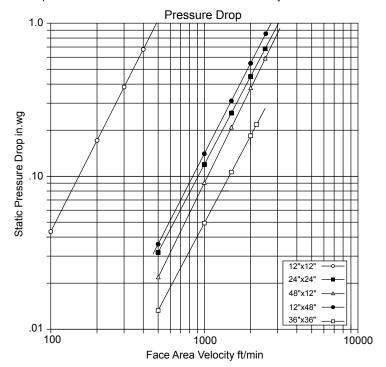
SD-A38-A39-13.02

# **Aluminum Damper**

5" Deep • 4" Airfoil Blade • Control Damper

#### **Pressure Drop:**

Pressure Drop Ratings are based on AMCA Standard 500 using test set-up Fig. 5.3 for damper installed with duct upstream and downstream. Static pressures are corrected to .075 lb./cu.ft. air density.



#### Leakage

Air Leakage requirements meet international energy conservation code (IECC) by leaking less than 3 cfm/sq.ft. at 1 in.wg and is AMCA licensed as a Class 1A Damper

		· · · · · · · · · · · · · · · · · · ·
Damper Size	1 in.wg Class	4 in.wg Class
12"W x 12"H	1A	1
24"W x 24"H	1A	1
36"W x 36"H	1A	1
12"W x 48"H	1A	1
48"W x 12"H	1A	1
60"W x 36"H	1A	1

Leakage Ratings are based on AMCA Standard 500 using test set-up Fig. 5.5 at an operation temperature range between 50°F & 104°F. Data is based on a seating torque of 40 lb/in for dampers less than 4 sq.ft in size. Dampers above 4 sq.ft., 5 lb/in/sq.ft is applied to hold the damper in the closed position.

12"\	۸/	v	1	2"	н
12 \	/ V	х	- 1	_	п

24"W x 24"H

Face Area Velocity ft/min	Pressure Drop in.wg	Face Area Velocity ft/min	Pressure Drop in.wg
100	0.04	500	0.03
200	0.16	1000	0.12
300	0.38	1500	0.25
400	0.69	2000	0.45
500	1.00	2500	0.68

#### 12"W x 48"H

48"W x 12"H

Face Area Velocity ft/min	Pressure Drop in.wg	Face Area Velocity ft/min	Pressure Drop in.wg
500	0.04	500	.02
1000	0.14	1000	.09
1500	0.31	1500	.20
2000	0.56	2000	.38
2500	0.85	2500	.58

#### 36"W x 36"H

Face Area Velocity ft/min	Pressure Drop in.wg
500	0.01
1000	0.05
1500	0.10
2000	0.18
2500	0.21

#### Damper Air Leakage Classification

	Leakage cfm/ft <sup>2</sup>	
	Required Rating	
Class Pressure	1 in.wg	4 in.wg
1A	3	na
1	4	8
2	10	20
3	40	80



In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

5" Deep • 4" Airfoil Blade • Control Damper

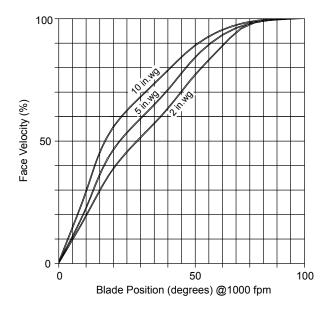
#### Linear Air Flow Characteristics

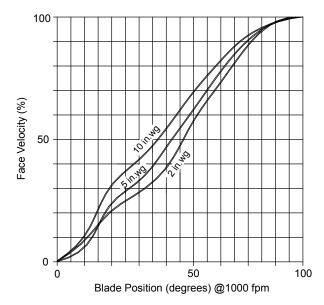
L&D has tested a variety of airfoil blade widths 4", 5", and 6" in various arrangements from all parallel, all opposed, and combinations of parallel and opposed blades in a common frame for a single damper installed in a duct.

Test units were installed in ductwork with duct upstream and downstream per AMCA test set-up Fig. 5.3. Using most common approach velocities and fan static.

The results of the tests show that fan static pressure does have an effect on the linear air flow characteristics of a damper. Graphs below will identify the simulated system conditions used for the single damper in duct system application

Curves shown in the graphs below show that model A39 all opposed "as standardly built" is a very effective control damper for use in a variety of velocities and pressures.







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